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INTERNATIONAL PRELIMINARY EXAMINATION REPORT
(PCT Article 36 and Rule 70)

REC'D 25 JAN 2002

WIPO PCT

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Applicant's or agent's file reference fp13033	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416).
International Application No. PCT/AU00/00919	International Filing Date (<i>day/month/year</i>) 2 August 2000	Priority Date (<i>day/month/year</i>) 30 September 1999
International Patent Classification (IPC) or national classification and IPC Int. Cl.⁷ G02B 6/22, 6/20		
Applicant THE UNIVERSITY OF SYDNEY et al		

1.	This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.																
2.	This REPORT consists of a total of 3 sheets, including this cover sheet. <input checked="" type="checkbox"/> This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of 11 sheet(s).																
3.	This report contains indications relating to the following items: <table border="0"> <tr> <td>I</td> <td><input checked="" type="checkbox"/> Basis of the report</td> </tr> <tr> <td>II</td> <td><input type="checkbox"/> Priority</td> </tr> <tr> <td>III</td> <td><input type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicability</td> </tr> <tr> <td>IV</td> <td><input type="checkbox"/> Lack of unity of invention</td> </tr> <tr> <td>V</td> <td><input checked="" type="checkbox"/> Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement</td> </tr> <tr> <td>VI</td> <td><input type="checkbox"/> Certain documents cited</td> </tr> <tr> <td>VII</td> <td><input type="checkbox"/> Certain defects in the international application</td> </tr> <tr> <td>VIII</td> <td><input type="checkbox"/> Certain observations on the international application</td> </tr> </table>	I	<input checked="" type="checkbox"/> Basis of the report	II	<input type="checkbox"/> Priority	III	<input type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicability	IV	<input type="checkbox"/> Lack of unity of invention	V	<input checked="" type="checkbox"/> Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement	VI	<input type="checkbox"/> Certain documents cited	VII	<input type="checkbox"/> Certain defects in the international application	VIII	<input type="checkbox"/> Certain observations on the international application
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Date of submission of the demand 27 April 2001	Date of completion of the report 15 January 2002
Name and mailing address of the IPEA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustalia.gov.au Facsimile No. (02) 6285 3929	Authorized Officer RAJEEV DESHMUKH Telephone No. (02) 6283 2145

I. Basis of the report**1. With regard to the elements of the international application:***☐ the international application as originally filed.

- ☒ the description, pages , as originally filed,
pages , filed with the demand,
pages **1-9**, received on **16 November 2001** with the letter of **15 November 2001**
- ☒ the claims, pages , as originally filed,
pages , as amended (together with any statement) under Article 19,
pages , filed with the demand,
pages **10-11**, received on **16 November 2001** with the letter of **15 November 2001**
- ☒ the drawings, pages **1/8-6/8**, as originally filed,
pages , filed with the demand,
pages , received on with the letter of

☐ the sequence listing part of the description:

- pages , as originally filed
pages , filed with the demand
pages , received on with the letter of

2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language which is:

- ☐ the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).

3. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

4. ☒ The amendments have resulted in the cancellation of:

- ☐ the description, pages
- ☐ the claims, Nos. **12-13**
- ☐ the drawings, sheets/fig. **7/8-8/8**

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**

* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).

** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Claims 1-12	YES
	Claims	NO
Inventive step (IS)	Claims 1-12	YES
	Claims	NO
Industrial applicability (IA)	Claims 1-12	YES
	Claims	NO

2. Citations and explanations (Rule 70.7)

NOVELTY (N), INVENTIVE STEP (IS) CLAIMS 1-12

US 5734773 A (TESHIMA et al.) 31 March 1998 – Whole document. This document discloses a multicore plastic optical fiber with 7 or more cores.

Derwent Abstract Accession No. 94-037528/05, Class V07, JP 5-341147 A (ASAHI CHEM IND CO LTD) 24 December 1993 – Abstract; drawing. This document discloses a multi-core type single mode optical fibre with island structure of at least 7 cores and a clad.

US 4913521 A (TAJIMA et al.) 3 April 1990 – Whole document. This document (see figure 13) discloses a single-polarization optical fiber with *at least one pair* of stress-applying portions having a refractive index lower than that of the core, higher than that of the inner cladding, and not higher than that of the outer cladding. The term "at least one pair" includes within its scope more than one pair.

The amended claims introduce the features that the angularly separated regions have a **non-circular cross-section** and an average refractive index $n_2 > n_1$.

The cited documents do not disclose or (individually or in an obvious combination) suggest the side core regions having a non-circular cross-section. Therefore the invention as claimed in claims 1-12 is novel and involves an inventive step.

SINGLE MODE OPTICAL WAVEGUIDE FIBREREPLACED BY
ART 34 APO

FIELD OF THE INVENTION

This invention relates to a single mode optical
5 waveguide fibre and preferably to an optical fibre of a
type that exhibits low but non-zero dispersion at a
wavelength λ typically in the order of 1550 nm. The
optical fibre is, for convenience, referred to in this
specification and more generally as a non-zero dispersion
10 shifted fibre.

BACKGROUND OF THE INVENTION

A conventional single mode fibre (SMF) typically
exhibits zero dispersion in the 1310 nm wavelength region,
15 but high dispersion (in the order of $-17 \text{ ps nm}^{-1}\text{km}^{-1}$) in the
1550 nm region. In this specification the convention that
assumes SMF has negative dispersion at $\lambda = 1550 \text{ nm}$ is
adopted.

Dispersion shifted fibre (DSF) has been developed to
20 take advantage of the inherently low attenuating properties
of optical fibre at 1550 nm and the availability of fibre
amplifiers, but dispersion shifted fibre exhibits enhanced
non-linear effects such as four-wave mixing (FWM) and self-
phase modulation (SPM). Non-zero dispersion shifted fibre
25 (NZDSF) has been developed to avoid the non-linear effects
of the DSF fibre and for use in telecommunication systems
that employ high power lasers, high bit rate transmissions
and wavelength division multiplexing (WDM). Non-zero
dispersion shifted fibre typically has a zero dispersion
30 wavelength positioned slightly outside of the range 1530 nm
to 1570 nm.

Prior art non-zero dispersion shifted fibres that have
been sold commercially and described in the relevant
literature have a central core region and at least one
35 circularly symmetrical annular region positioned within the
light guiding region of the fibres. The central core

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region has an average refractive index which is different from that of the surrounding annular region and, in the case of a fibre having two annular regions, the outer annular region has an average refractive index that is higher than that of the inner annular region. The average refractive index of the core region normally is greater than that of both of the annular regions.

SUMMARY OF THE INVENTION

10 The present invention has evolved from the development of a fibre geometry that permits a greater number of degrees of freedom to be exploited in the design of non-zero dispersion shifted optical waveguide fibre for use in various applications.

15 Broadly defined, the present invention provides a single mode optical waveguide fibre having a light guiding region that includes a central core region, a surrounding region that surrounds the central core region, and at least three angularly separated regions disposed radially outwardly from the central core region. The central core region has an average refractive index n_0 , the surrounding region has an average refractive index $n_1 < n_0$, and each of the angularly separated regions has an average refractive index $n_2 \neq n_1$.

20 The outwardly disposed, angularly separated regions may be considered as "side core regions" and are hereinafter referred to as such.

The side core regions may be composed of any transparent medium, such as silica or doped silica or may be formed as channel-like voids that extend parallel to the central core. In the latter case, the voids may be occupied by a vacuum or a gas or be filled with other transparent material.

30 The invention as above defined differs from known non-zero dispersion shifted fibres, in that the side core regions are provided in lieu of the annular regions that

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surround the central core in the known fibres. Thus, the fibre in accordance with the present invention does not have circular symmetry in cross-section, although two or more of the side core regions may be positioned on a common notional circle.

The characteristics of the fibre in accordance with the present invention may be varied from one fibre to another by varying any one or more of the following elements in the fibre:

- 10 (a) The average refractive index n_0 and the radial profile of the refractive index of the central core region of the fibre.
- (b) The cross-sectional area of the central core region of the fibre.
- 15 (c) The average refractive index n_1 and the radial profile of the refractive index of the region surrounding the central core region of the fibre.
- (d) The cross-sectional area of the region surrounding the central core region of the fibre.
- 20 (e) The average refractive index n_2 and the radial and circumferential profiles of the refractive index of the side core regions of the fibre.
- (f) The cross-sectional area of each of the side core regions of the fibre.
- 25 (g) The configuration of each of the side core regions of the fibre.
- (h) The number of the side core regions in the fibre.
- (i) The spatial relationship of the side core regions in the fibre.

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PREFERRED FEATURES OF THE INVENTION

The side core regions preferably are positioned equi-angularly around the central core region and preferably have a common cross-sectional configuration. However, the side core regions may be positioned and configured in an irregular manner, provided that the overall geometry does

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not give rise to unwanted artefacts, for example unwanted birefringence.

The optical fibre in accordance with the present invention most preferably has at least four equi-angularly positioned side core regions, and all of the side core regions preferably have a common cross-sectional size and configuration. Furthermore, each of the side core regions, when composed of silica or doped silica preferably has a generally arcuate configuration.

In the case of an optical fibre having side core regions formed as channel-like voids, the voids preferably are formed as holes that surround and extend parallel to the core region. The holes preferably have approximately circular cross-section.

The invention will be more fully understood from the following description of preferred embodiments of single mode non-zero dispersion shifted optical fibres and a preferred method of forming a preform from which optical fibre may be drawn. The description is provided with reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings -

Figure 1 shows a diagrammatic (idealised) representation of the cross-section of an optical fibre that incorporates side core regions.

Figures 2A and 2B show refractive index profiles that are applicable to the optical fibre shown in Figure 1 and as seen in the directions of section planes A-A and B-B in Figure 1.

Figure 3 shows a cross-sectional representation of an optical fibre that has been designed with side core regions to exhibit a very small dispersion slope over the wavelength region 1530 to 1570 nm.

Figures 4A and 4B show refractive index profiles that are applicable to the optical fibre shown in Figure 3 and

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as seen in the directions of section planes A-A and B-B in Figure 3.

Figure 5 shows a cross-sectional representation of an optical fibre that has been designed with side core regions to exhibit a non-linear effective area approaching $100 \mu\text{m}^2$.

Figures 6A to 6B show refractive index profiles that are applicable to the optical fibre shown in Figure 5 and as seen in the directions of section planes A-A and B-B in Figure 5.

Figures 7 and 8 show cross-sectional representations of optical fibres that incorporate side core regions in the form of channel-like voids.

Figure 9 shows graphs of group velocity dispersion (GVD) against wavelength for the optical fibres of Figures 7 and 8 as compared with the GVD/wavelength graph of a "standard" optical fibre.

DETAILED DESCRIPTION OF THE INVENTION

In making reference to the drawings, Figure 1 shows a diagrammatic representation of the cross-section of one form of an optical fibre that embodies the present invention. However, it will be understood that the various concentric regions that are shown in Figure 1 are not drawn to scale. The diameter of a cladding portion 10 of the fibre will typically have a diameter in the order of 30x that of a central core region 11 of the fibre.

The region of the fibre through which a major portion of transmitted light is guided (herein referred to as "the light guiding region") may be considered for convenience as being bounded by the inner margin 12 of the cladding 10 in the case of the fibre as illustrated in Figure 1. More specifically, the light guiding region includes the central core region 11 and four angularly spaced side core regions 13, each of which is disposed radially outwardly from the central core 11.

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The central core region 11 is located within a core-surrounding region 14 which extends outwardly to the inner margin 12 of the cladding and, as illustrated, the side core regions 13 are disposed within the core-surrounding region 14. However, it should be understood that the boundary 12 between the core surrounding region 14 and the cladding 10 may not be delineated clearly and that the side cores 13 may be disposed at least partially within the cladding 10 of the fibre, as in the fibre that is illustrated in Figure 5. With this in mind it will be understood that the light guiding region may extend into the cladding 10 and need not be bounded by the inner margin 12 of the cladding.

The relationship of the refractive indexes of the various regions of the optical fibre will be dependent upon the characteristics required of the fibre for any given application. However, as an example, the central core region 11 and the side core regions 13 may have average refractive indexes n_0 and n_2 that are enhanced relative to that of undoped silica, and the core surrounding region 14 may have an average refractive index n_1 that is depressed relative to that of undoped silica. These index relationships are indicated in Figures 2A and 2B in respect of the fibre cross-section that is illustrated in Figure 1.

The fibre has four equi-angularly spaced side core regions 13, although it will be understood that the fibre may be fabricated with three or more side core regions. Again depending on the characteristics required of the fibre, the side core regions 13 will normally be disposed on a common circle, that is at equal radial distances from the axis of the fibre, and the side core regions 13 will normally have substantially the same cross-sectional configurations. As illustrated, each of the side core regions 13 has a generally arcuate cross-sectional configuration.

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The refractive index profiles of the above described fibre, as seen in the directions of section planes A-A and B-B, are shown in Figures 2A and 2B.

The fibre as illustrated in Figure 1 may be
5 manufactured in various ways, one of which is described briefly as follows by way of example.

The fibre will be drawn from a preform that is fabricated using modified chemical vapour deposition of required material within an undoped silica tube. Portions
10 of the preform corresponding to the side core regions 13 will be formed by depositing doped silica to a required thickness within the silica tube and by etching away portions of the deposited material to leave four equi-spaced longitudinally extending lands of the doped silica.
15 Thereafter, further layers of differently doped silica will be deposited within the tube, including over the lands, to form the core-surrounding region 14 and the central core region 11 of the fibre to be drawn from the preform. Finally, the entire structure, including the deposited
20 material, will be collapsed in the usual manner to form a solid preform from which the fibre may be drawn.

Figure 3 shows a diagrammatic representation of the cross-section of a second form of optical fibre that embodies the features of the present invention. This is
25 similar to that shown in Figure 1 and like reference numerals are employed to indicate like elements.

Characteristic features of the fibre as illustrated in Figure 3 are summarised as follows:

Diameter of cladding 10 125 μm
30 Diameter of central core region 11 8.4 μm
Diameter (12) of core-surrounding region 14 20 μm
Dimension of each side region core 13 1.72 x 6.36 μm
Radial displacement of each side core region 8.0 μm
Refractive index peak of cladding 10 1.444
35 Refractive index peak of central core region 11 1.454

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Refractive index peak of side core regions 13 1.454(uniform)

Refractive index peak of core-surrounding region 14 1.441

The refractive index profiles of the fibre of Figure 3 as seen in the directions of section planes A-A and B-B are shown in Figures 4A and 4B respectively.

The fibre as represented in Figures 3 and 4 exhibits a substantially constant dispersion across the EDFA band, and properties of the fibre at a wavelength of 1550 nm are summarised as follows:

10	Dispersion	+3.41 ps nm ⁻¹ km ⁻¹
	Dispersion slope	-0.004 ps nm ⁻² km ⁻¹
	Cutoff wavelength	1420 nm
	Petermann II area	36.4 μm ²
	Non-linear area	35.2 μm ²

15 The fibre as represented in Figures 3 and 4 exhibits a dispersion of +3.57 ps nm⁻¹km⁻¹ at λ = 1530 and +3.35 ps nm⁻¹km⁻¹ at λ = 1570.

Figure 5 shows a diagrammatic representation of the cross-section of a third form of optical fibre that embodies the features of the invention. Here again, this is somewhat similar to that shown in Figure 1 and like reference numerals are employed to identify like elements.

Characteristic features of the fibre as illustrated in Figure 5 are summarised as:

25	Diameter of cladding 10	125 μm
	Diameter of core region 11	6.3 μm
	Diameter (12) of core-surrounding region 14	10.6 μm
	Dimension of each side core 13	3.39 x 3.84 μm
	Radial displacement of each side core	14.0 μm
30	Refractive index of cladding 10	1.444
	Refractive index peak of core region 11	1.455
	Refractive index peak of side cores 13	1.459 (graded)
	Refractive index peak of core-surrounding region 14	1.441

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The refractive index profiles of the fibre of Figure 5, as seen in the directions of section planes A-A and B-B, are shown in Figures 6A and 6B respectively.

The fibre as represented in Figures 5 and 6 has a nonlinear mode area of $85 \mu\text{m}^2$, and the properties of the fibre at a wavelength of 1550 nm are summarised as follows:

Dispersion	$-2.56 \text{ ps nm}^{-1}\text{km}^{-1}$
Dispersion slope	$+0.083 \text{ ps nm}^{-2}\text{km}^{-1}$
Cutoff wavelength	1271 nm
Petermann II area	$51.4 \mu\text{m}^2$
Non-linear area	$85.4 \mu\text{m}^2$

It is to be observed that the fibre as represented in Figures 5 and 6 has a Petermann II area much smaller than the non-linear area. This facilitates low bend losses and permits the splicing of the fibre to a standard single mode fibre with low loss, typically less than 0.5dB.

Figure 7 shows a diagrammatic representation of the cross-section of an alternative form of optical fibre that embodies the features of the invention. This shares some of the features of the fibre that is illustrated in Figure 1 and, to a certain extent, like reference numerals are employed to identify like elements. However, whereas the side core regions 13 in the previously described embodiments are composed of silica which is doped to establish refractive index peaks in the order of 1.454 to 1.459, the side core regions 13 in the Figure 7 embodiment comprise channel-like voids or, expressed in an alternative way, longitudinally extending holes 13.

Six holes 13 are positioned geometrically on the apexes of a notional hexagon at a radial distance in the order of $1.7 \mu\text{m}$ from the axial centre of the fibre. Each hole has a diameter in the order of $1.5 \mu\text{m}$.

Figure 8 shows a variation of the fibre which is illustrated in Figure 7 and in which two concentrically disposed hexagonal arrays of holes 13a and 13b are provided

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in the light guiding region of the fibre. In this case each of the holes 13 has a diameter in the order of $1.5 \mu\text{m}$. The inner array 13a of holes is radially disposed $1.6 \mu\text{m}$ from the centre of the fibre and the outer array 13b of
5 holes is radially disposed $3.2 \mu\text{m}$ from the centre of the fibre.

Figure 9 shows graphs of group velocity dispersion (GVD) against wavelength for the fibres of Figures 7 and 8 and, purely for comparison, for a standard single mode
10 fibre. It is apparent from the graphs of Figure 9 that little benefit is derived from the provision of concentric arrays of holes as compared with the single array in the fibre as shown in Figure 7.

The optical fibres as previously described in the
15 specification and illustrated in the drawings are but a few of a vast number of fibres that may be produced, to meet various requirements, by varying one or more of the characteristic features of the invention as defined in the following claims

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THE CLAIMS

1. A single mode optical waveguide fibre having a light guiding region that includes a central core region, a surrounding region that surrounds the central core region and at least three angularly separated side core regions that are disposed radially outwardly from the central core region; the central core region having an average refractive index n_0 , the surrounding region having a refractive index $n_1 < n_0$, and each of the side core regions having an average refractive index $n_2 \neq n_1$.
2. The optical waveguide fibre as claimed in claim 1 wherein each of the side core regions comprises a transparent optical medium.
3. The optical waveguide fibre as claimed in claim 2 wherein each of the side core regions is composed of doped silica.
4. The optical waveguide fibre as claimed in claim 1 wherein each of the side core regions is formed as a longitudinally extending channel-like void.
5. The optical waveguide fibre as claimed in claim 4 wherein each channel-like void is filled with a t.o.m.
6. The optical waveguide fibre as claimed in any one of claims 1 to 5 wherein at least four of the side core regions are disposed radially about the central core region.
7. The optical waveguide fibre as claimed in any one of claims 1 to 6 wherein the side core regions are

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positioned equi-angularly about the central core region.

- 5 8. The optical waveguide fibre as claimed in any one of
claims 1 to 7 wherein the side core regions have a
common cross-sectional size and configuration.
- 10 9. The optical waveguide fibre as claimed in claim 3
wherein each of the side core regions has a generally
arcuate cross-sectional configuration.
- 15 10. The optical waveguide fibre as claimed in claim 3
wherein each of the side core regions has a generally
rectangular cross-sectional configuration.
- 20 11. The optical waveguide fibre as claimed in claim 4
wherein each of the side core regions is in the form
of a hole having a cross-section that is
approximately circular.
- 25 12. The optical waveguide fibre as claimed in claim 11
wherein the side core regions are disposed in a ring
that surrounds the central core region.
- 30 13. The optical waveguide fibre as claimed in claim 11
wherein the side core regions are disposed in two
concentric rings that surround the central core
region.
- 35 14. The optical waveguide fibre as claimed in any one of
the preceding claims when in the form of a fibre
having a doped silica core, that incorporates the
central core region and the surrounding region, and a
silica cladding.

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15. The optical waveguide fibre as claimed in claim 14 wherein the side core regions are located within the surrounding region.
- 5 16. The optical waveguide fibre as claimed in claim 14 wherein the side core regions are located at least in part within the silica cladding.
- 10 17. The optical waveguide fibre as claimed in any one of the preceding claims wherein the central core region and the side core regions have average refractive indexes in n_2 that are enhanced relative to that of undoped silica and wherein the surrounding region has an average refractive index n_1 that is depressed relative to that of undoped silica.
- 15 18. The optical waveguide fibre substantially as hereinbefore described with reference to Figures 1 and 2, Figures 3 and 4, Figures 5 and 6, Figures 7 and 9 or Figures 8 and 9 of the accompanying drawings.
- 20